

Can we at least reduce our work?

Species	Initial	Change per t	Final
A	N_{A0}	$-N_{A0} X_A$	$N_{A0} (1 - X_A)$
B	$N_{B0} (= 0)$	$C_{B0} v t - \frac{N_{A0} X_A b}{a}$	$N_{B0} + C_{B0} v t - \frac{N_{A0} X_A b}{a}$

$$\therefore N_A = N_{A0} (1 - X_A)$$

$$N_B = C_{B0} v t - \frac{N_{A0} X_A b}{a} \quad (N_{B0} = 0)$$

$$V = V_0 + v t$$

$$\therefore C_A = \frac{N_A}{V} = \frac{N_{A0} (1 - X_A)}{V_0 + v t}$$

$$C_B = \frac{C_{B0} v t - N_{A0} X_A (b/a)}{V_0 + v t}$$

\therefore In the mole balance for species A:

$$\frac{dN_A}{dt} = -k C_A C_B V$$

$$\therefore C_A v + (V_0 + v t) \frac{dC_A}{dt} = -k C_A C_B (V_0 + v t)$$

Let's not subst. $N_A = C_A V \Rightarrow$ just makes the math easier!

$$* \frac{dN_A}{dt} = \frac{d}{dt} [N_{A0}(1-X_A)] = -N_{A0} \frac{dX_A}{dt}$$

$$* C_A v + (V_0 + vt) \frac{d}{dt} \left[\frac{N_{A0}(1-X_A)}{V_0 + vt} \right]$$

→ simplify → $-N_{A0} \frac{dX_A}{dt}$
(tedious math!)

$$\therefore -N_{A0} \frac{dX_A}{dt} = -k C_A C_B V$$

$$\therefore N_{A0} \frac{dX}{dt} = \frac{k N_{A0} (1-X_A) (C_{B0} vt - \frac{N_{A0} X_{A0} b}{a})}{V_0 + vt}$$

$$\therefore \frac{dX}{dt} = \frac{k (1-X_A) (C_{B0} vt - \frac{N_{A0} X_{A0} b}{a})}{V_0 + vt}$$

→ solve a single equation numerically

$$\therefore \frac{X_{t_{i+1}} - X_{t_i}}{t_{i+1} - t_i} = \frac{k (1-X_{A,t_i}) (C_{B0} v t_i - \frac{N_{A0} X_{A,t_i} b}{a})}{V_0 + v t_i}$$

Conclusions:

- * Both approaches are correct
- * You need numerical methods to solve the problem
- * Conversion \Rightarrow 1 ODE
- * Concentration \Rightarrow system of ODEs

The Algorithm

- ① Write mole balance
↓
- ② Derive design equation
↓
- ③ Account for changes in P , V & n
↓ (we have not looked @ T yet)
- ④ Solve the system

* Implicit is the understanding that k is given

i.e. $-r_A = kC_A$ or $-r_A = kC_A^2$ etc.

* What if I don't tell you what k or the order of the reaction is?



Remember: you cannot make any assumptions regarding the order

$$-r_A = k C_A^\alpha C_B^\beta C_C^\delta$$

↑
this is also possible

Remember the rate expression for HBr formation.

$$r_{\text{HBr}} = \frac{k_1 C_{\text{H}_2} C_{\text{Br}_2}^{1/2}}{1 + k_2 \frac{C_{\text{HBr}}}{C_{\text{Br}_2}}}$$

How does one find α , k etc.?

Step 1 : simplify the system

↓
Experimentally = take all reactants barring 1 in great excess

$$\therefore -r_A = k C_A^\alpha \underbrace{C_B^\beta C_C^\delta}_{\text{take in large excess}}$$

$$\therefore C_B^{\beta} C_C^{\alpha} \approx \text{constant}$$

$$\therefore -r_A = k' C_A^{\alpha} \quad \dots \text{wait, } C_C?$$

For the [HBr] system:

Initially, when [HBr] is very small,

$$r_{\text{HBr}} = \frac{k_1 C_{\text{H}_2} C_{\text{Br}_2}^{1/2}}{1 + k_2 \left(\frac{C_{\text{HBr}}}{C_{\text{Br}_2}} \right)} \quad \text{very small}$$

$$\therefore r_{\text{HBr, ini}} \approx k_1 C_{\text{H}_2} C_{\text{Br}_2}^{1/2}$$

If we take H_2 in large excess, then

$$r_{\text{HBr, ini}} \approx k_1' C_{\text{Br}_2}^{1/2}$$

$$\therefore -r_A = k' C_A^{\alpha}$$

But these rates are evaluated in a batch reactor.

General mole balance gives us:

$$\frac{dC_A}{dt} = r_A$$

$$\therefore \frac{dC_A}{dt} = -k' C_A^\alpha$$

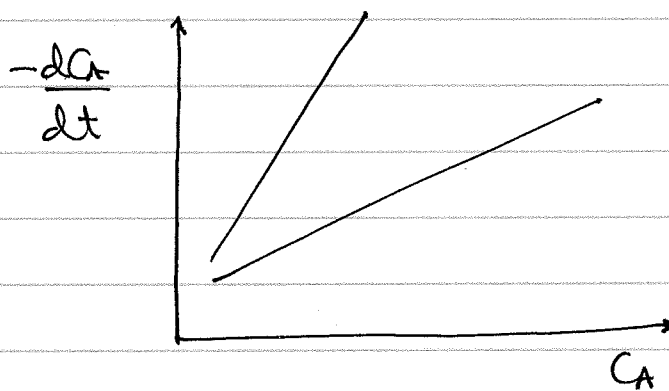
$$\text{and } k' \approx k \times C_{B_0}$$

$$\ln \left(\frac{dC_A}{dt} \right) = \ln (-k' C_A^\alpha)$$

$$\therefore \ln \left(-\frac{dC_A}{dt} \right) = \ln k' + \alpha \ln C_A$$

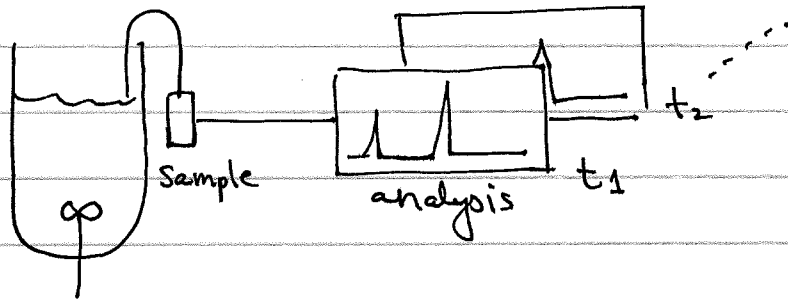
If I plot $-\frac{dC_A}{dt}$ versus C_A , $\alpha = \text{slope}$
 $\ln k' = \text{intercept}$

$\underbrace{\quad}_{\text{y-axis}} \quad \underbrace{\quad}_{\text{x-axis}}$



We need to find $-\frac{dC_A}{dt}$ for the batch reactor

What are we measuring in experiments?



t	0	t_1	t_2	...	} we are collecting this
C_A	C_{A0}	C_{A1}	C_{A2}	...	

We need to calculate $-\frac{dC_A}{dt}$ from the data

Numerical method recap:

Area under the curve

- crude rectangles
- Trapezoidal Rule
- Simpson's $1/3^{\text{rd}}$ Rule
- Simpson's $3/8^{\text{th}}$ Rule

Solving system of ODEs $\rightarrow \frac{dy}{dt} = f(y)$

$$\therefore y_{t_2} = y_{t_1} + (t_2 - t_1) f(y_{t_1})$$

Let's look @ the 3^{rd} type of numerical estimation technique

↳ find differentials

Time	t_0	t_1	t_2	t_3	t_4	t_5	(time units)
Conc.	C_{A_0}	C_{A_1}	C_{A_2}	C_{A_3}	C_{A_4}	C_{A_5}	(conc. units)

Points involved



$$\text{first: } \left(\frac{dC_A}{dt} \right)_{t_0} = \frac{-3C_{A_0} + 4C_{A_1} - C_{A_2}}{2(t_1 - t_0)}$$

does not matter what time you take

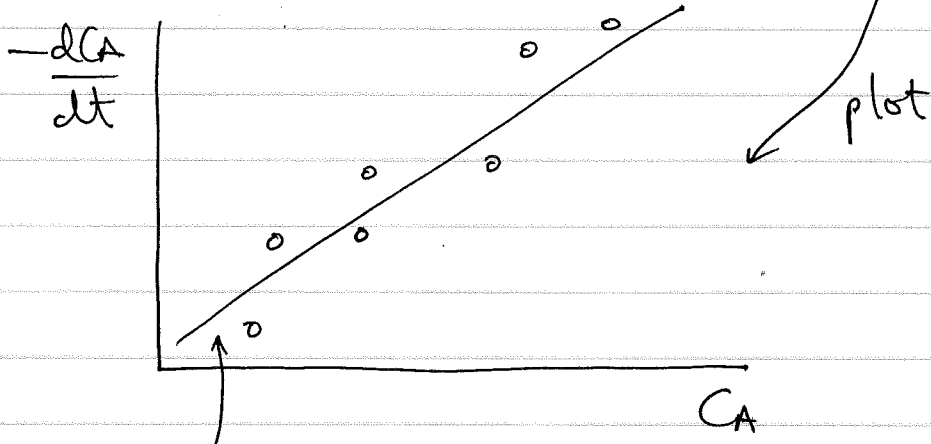
$$\text{internal: } \left(\frac{dC}{dt} \right)_{t_1} = \frac{C_{A_2} - C_{A_0}}{2(t_2 - t_1)}$$

$$\left(\frac{dC}{dt} \right)_{t_2} = \frac{C_{A_3} - C_{A_1}}{2(\Delta t)}$$

Make sure sampling is consistent

$$\text{last: } \left(\frac{dC}{dt} \right)_{t_5} = \frac{C_{A_3} - 4C_{A_4} + 3C_{A_5}}{2\Delta t}$$

Time	t_0	t_1	t_2
Conc.	C_{A0}	C_{A1}	C_{A2} - - - -
$\frac{dC}{dt}$	$\left(\frac{dC_A}{dt}\right)_{t_1}$	$\left(\frac{dC_A}{dt}\right)_{t_2}$	$\left(\frac{dC_A}{dt}\right)_{t_3}$



Fit your data

What happens if you want to fit the data manually?

→ statistics \equiv minimize the sum of the squares of the residuals!

very useful in fitting non-linear data

↓
Michaelis-Menten (for eg.)

Graphical (integral) method:

Now, let us write out the general mole balance for a batch reactor:

$$\frac{dC_A}{dt} = r_A \quad \dots \text{generic equation}$$

$$\underbrace{\frac{dC_A}{dt} = kC_A}_{1^{\text{st}} \text{ order}}, \quad \underbrace{\frac{dC_A}{dt} = kC_A^2}_{2^{\text{nd}} \text{ order}}, \quad \underbrace{\frac{dC_A}{dt} = kC_A^3}_{3^{\text{rd}} \text{ order}}$$

1st order case: $\frac{dC_A}{dt} = -kC_A$

$$\frac{dC_A}{C_A} = -k dt$$

$$\text{Also } C_A(t=0) = C_{A_0}$$

$$\therefore \left[\ln C_A \right] = -kt + C$$

$$\ln C_{A_0} = C$$

$$\therefore \ln C_A = -kt + \ln C_{A_0}$$

$$\therefore \ln \left(\frac{C_A}{C_{A_0}} \right) = -kt \quad \dots C_A < C_{A_0}$$