

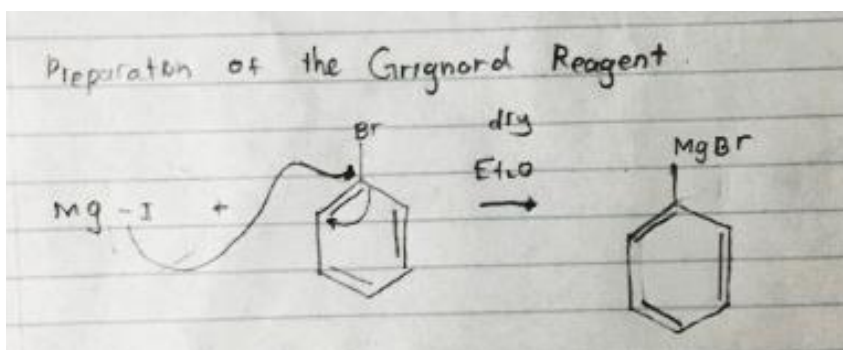
Experiment 5:  
Preparation of Benzoic Acid using  
Grignard Reagent

### Balance Chemical Equation

- $\text{Mg} + \text{C}_6\text{H}_5\text{Br} \xrightarrow{\text{Et}_2\text{O dry}} \text{C}_6\text{H}_5\text{MgBr}$
- $\text{C}_6\text{H}_5\text{MgBr} + \text{CO}_2 \longrightarrow \text{C}_6\text{H}_5\text{COO}^- + \text{MgBr}^+$
- $\text{C}_6\text{H}_5\text{COO}^- + \text{H}_2\text{O} \longrightarrow \text{C}_6\text{H}_5\text{COOH} + \text{OH}^-$
- $\text{C}_6\text{H}_5\text{COOH} + \text{H}_2\text{O} \longrightarrow \text{C}_6\text{H}_5\text{COO}^- + \text{H}_3\text{O}^+$
- $\text{NaOH} + \text{C}_6\text{H}_5\text{OH} \longrightarrow \text{C}_6\text{H}_5\text{COONa} + \text{H}_2\text{O}$
- $\text{C}_6\text{H}_5\text{COONa} + \text{HCl} \longrightarrow \text{C}_6\text{H}_5\text{COOH} + \text{NaCl}$

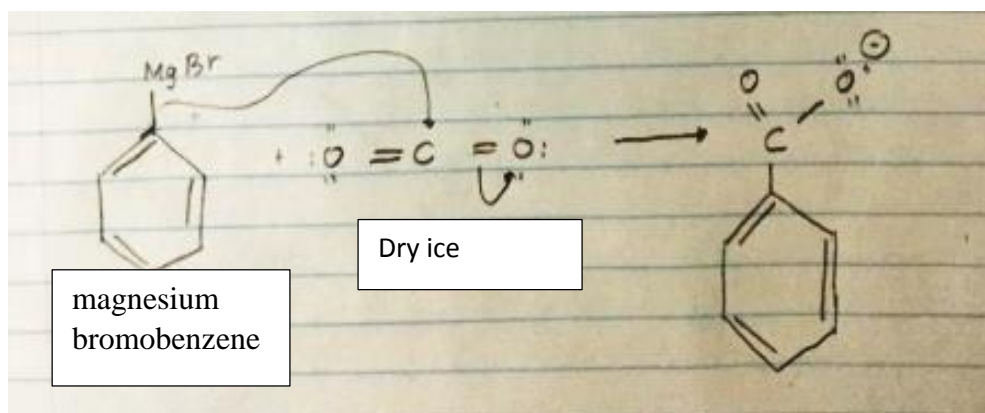
### Mechanism

- Preparation of Grignard Reagent
- Reaction of MgI with Bromobenzene

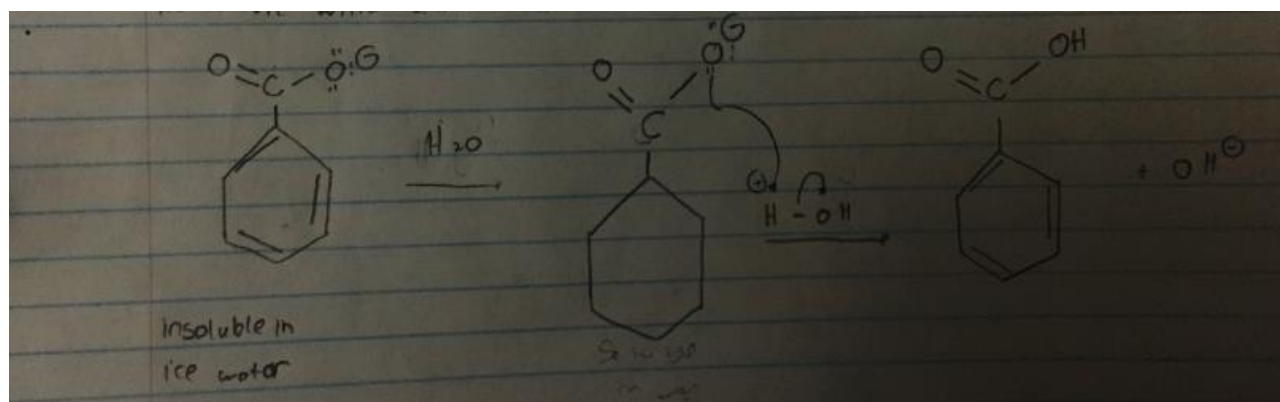


## Mechanism

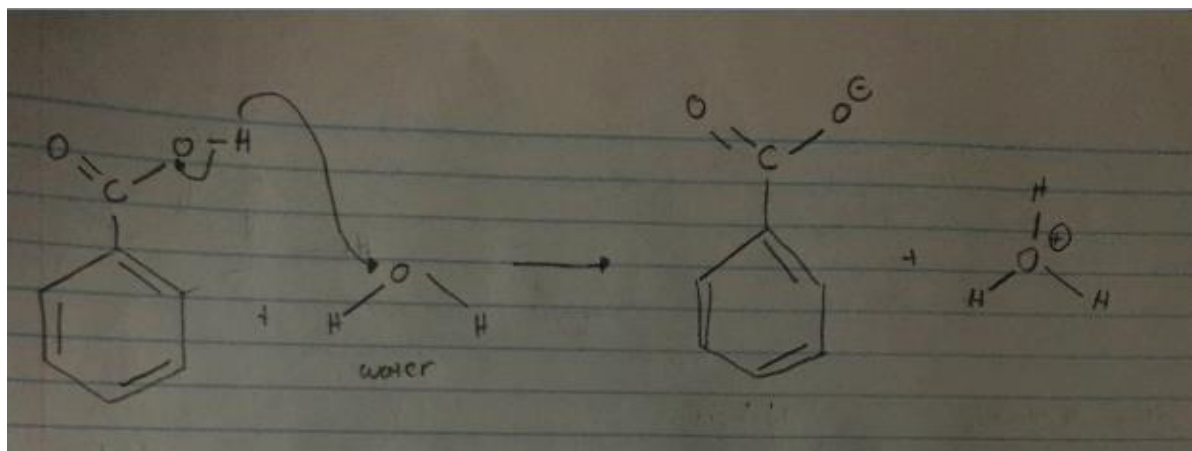
- Reaction of magnesium bromobenzene with dry ice



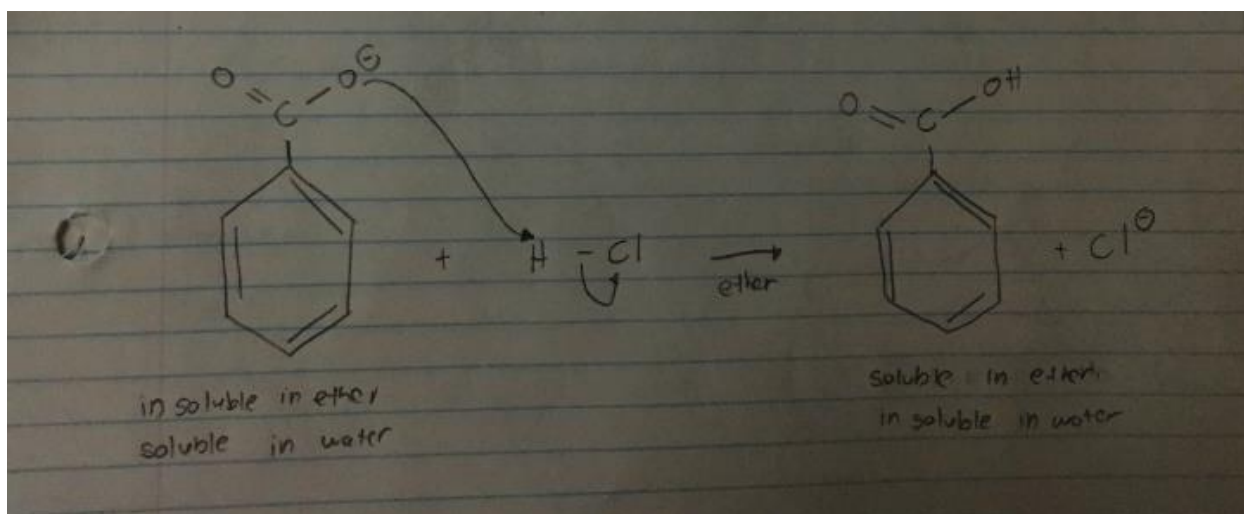
- Reaction with ice water



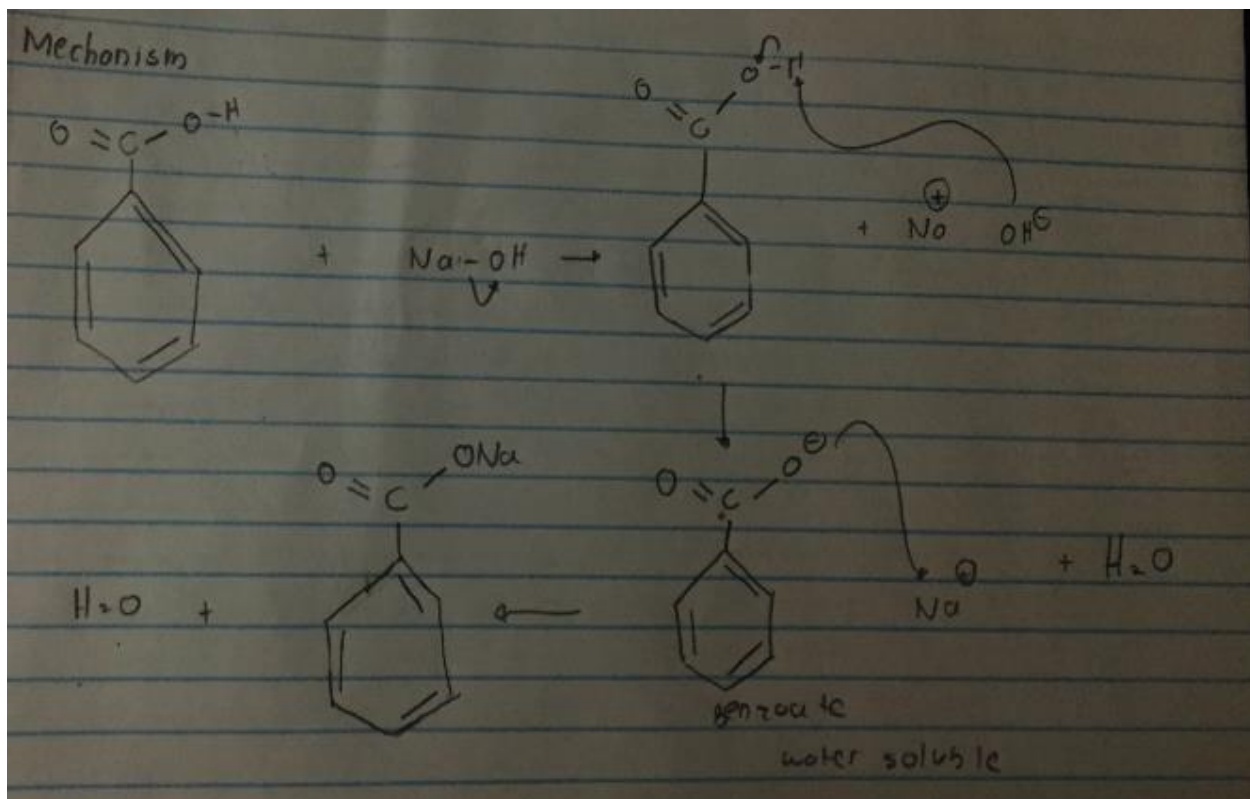
- Reaction with water



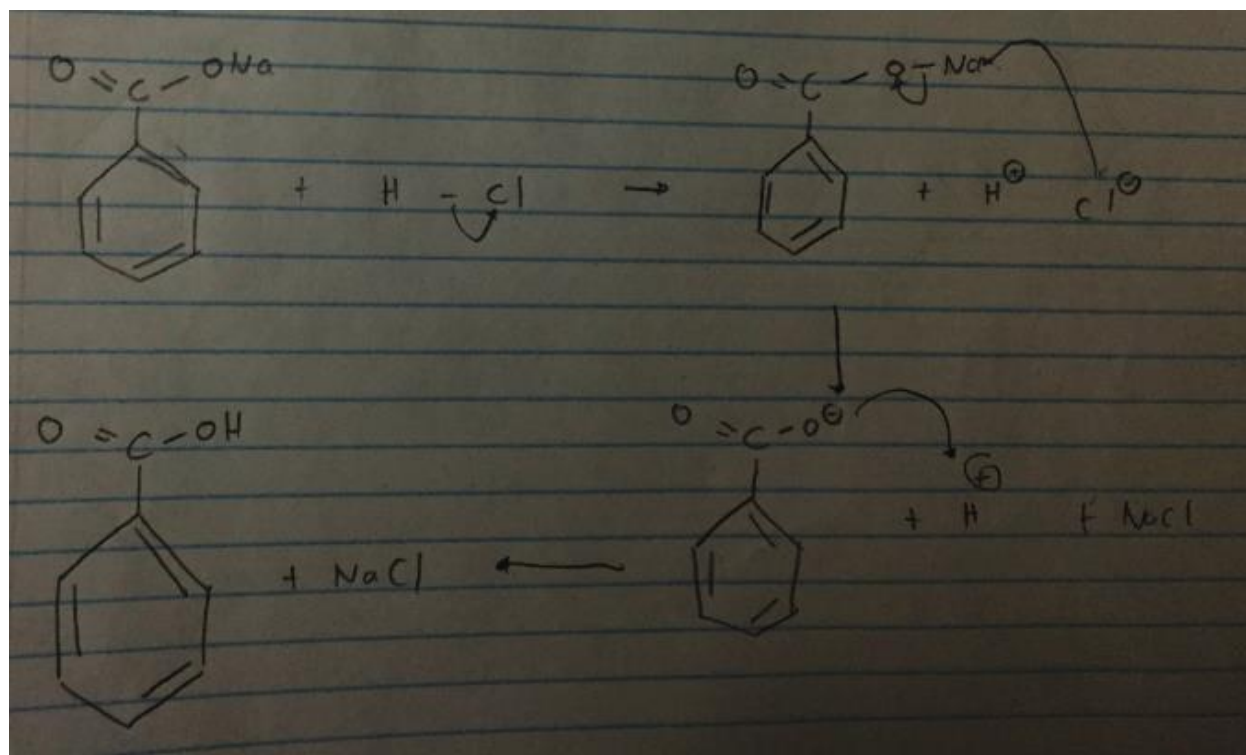
- Reaction with 5 ml of HCL



- Reaction with NaOH



- Reaction sodium benzoate with Concentrated HCl

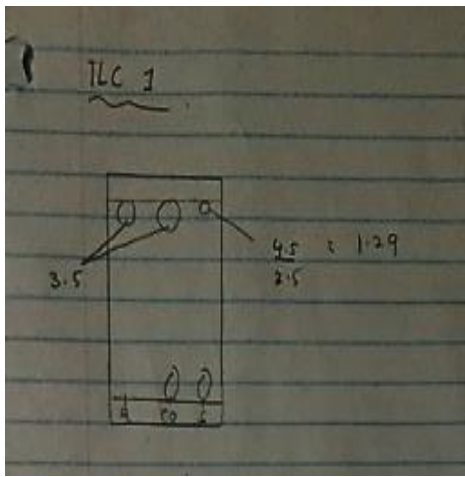


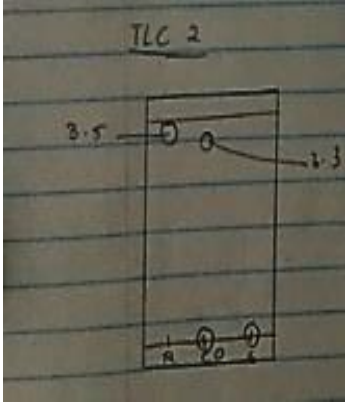
## Observation

Table 1: Sample of reagent for procedure

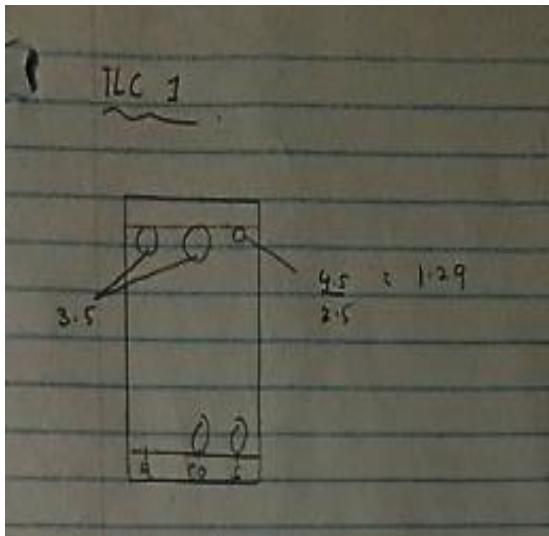
Compound	Molecular formula	Mol(g mol <sup>-1</sup> )	Amount	Density
Anhydrous diethyl ether	C <sub>4</sub> H <sub>10</sub> O	74.1216 g/mol	20 ml	713 kg/m <sup>3</sup>
Bromobenzene	C <sub>6</sub> H <sub>5</sub> Br	157.0079 g/mol	3 ml	1.5 g/cm <sup>3</sup>
1:9 Etoac Hexane	C <sub>4</sub> H <sub>8</sub> O <sub>2</sub>	88.10512 g/mol	10 ml	897 kg/m <sup>3</sup>
Diethyl ether	C <sub>4</sub> H <sub>10</sub> O	74.1216 g/mol	30 ml	713 kg/m <sup>3</sup>
Dry ice	CO <sub>2</sub>	44.0095 g/mol	2/3 of 100 ml	1.6 g/cm <sup>3</sup>
12 mol Hydrochloric acid	HCl	36.46094 g/mol	5 ml	1.49 g/cm <sup>3</sup>
Iodine	I <sub>2</sub>	253.80894 g/mol	1 / 2small crystal	4.933 g/cm <sup>3</sup>
Magensium	Mg	24.305 g/mol	0.8 g	1.74 g/cm <sup>3</sup>
Sodium hydroxide	NaOH	39.997109 g/mol	40 ml	2.13 g/cm <sup>3</sup>
Water	H <sub>2</sub> O	18.01528 g/mol	20 ml	1000 kg/m <sup>3</sup>

Table 2: Observation

Subject	Observation
Preparation Grignard reagent	The solution changes from dark red to light brown
<p>TLC 1</p>  <p>Reference- bromobenzene Co-spot – bromoenezene + organic layer Sample spot – organic layer Solvent: 1:9 Etoac Hexane</p> <p>Rf Reference- 3.5 Co-spot – 3.5 Sample spot – 1.29</p>	<ul style="list-style-type: none"> <li>The Rf of the bromobenzene is the highest.</li> <li>The Rf of bromobenzene and bromoenezene + organic layer is 3.5.</li> <li>The Rf of the organic layer is the smallest.</li> <li>The Rf is 1.29.</li> <li>There are one spot for the reference</li> <li>There are two spots for both the co-spot and sample spot.</li> </ul>

<p>TLC 2</p>  <p>Reference- bromobenzene Co-spot – bromoenezene + product and ether Sample spot –product and ether Solvent: 1:9 Etoac Hexane</p> <p>Rf Reference- 3.5 Co-spot –0.733 Sample spot –0</p>	<ul style="list-style-type: none"> <li>• The Rf of the bromobenzene is the highest.</li> <li>• The Rf of bromobenzene is 3.5.</li> <li>• The Rf of the product and layer is the smallest.</li> <li>• The Rf is 0.</li> <li>• The Rf of the co – spot is 0.733</li> <li>• There are one spot for the reference and sample spot</li> <li>• There are two spots for the co-spot</li> </ul>
<p>Product produced</p>	<ul style="list-style-type: none"> <li>• 1.4 g of product produced</li> <li>• Pinkish solid was produced</li> </ul>

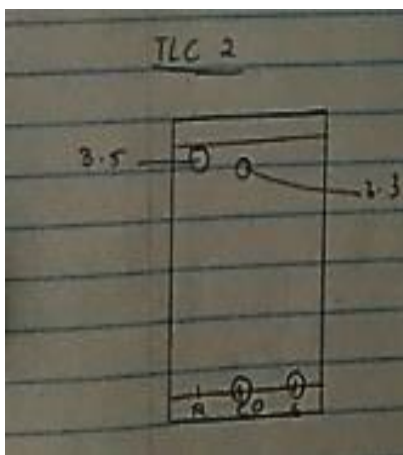
## Results

Subject	Observation
<p>TLC 1</p>  <p>Reference- bromobenzene Co-spot – bromoenezene + organic layer Sample spot – organic layer Solvent: 1:9 Etoac Hexane</p>	<ul style="list-style-type: none"> <li>• The Rf of the bromobenzene is the highest.</li> <li>• Thus, bromobenzene is the most polar substance</li> <li>• The Rf of bromobenzene and bromoenezene + organic layer is 3.5.</li> <li>• The Rf of the organic layer is the smallest.</li> <li>• Thus, the organic layer is the least polar substance</li> </ul>

Rf  
Reference- 3.5  
Co-spot - 3.5  
Sample spot -1.29

- The Rf is 1.29.
- There are one spot for the reference
- Thus the bromobenzene is pure
- There are two spots for both the co-spot and sample spot
- Thus, there might be some impurities in the co-spot and sample spot

TLC 2



Reference- bromobenzene  
Co-spot - bromobenzene +  
product and ether  
Sample spot - product and ether  
Solvent: 1:9 EtOAc Hexane

Rf  
Reference- 3.5  
Co-spot -0.733  
Sample spot -0

- The Rf of the bromobenzene is the highest.
- The Rf of bromobenzene is 3.5.
- Bromobenzene is the most polar substance
- The Rf of the product is the smallest.
- The Rf is 0.
- Thus the product is the least polar substance.
- The Rf of the co-spot is 0.733
- There are one spot for the reference and sample spot
- There are two spots for the co-spot

Product produced

- 1.4 g of product produced
- Pinkish solid was produced
- The pinkish color produced due to excess HCl reacting with the litmus paper

## Flow chart

### Preparation of Benzoic acid

0.8 g of magnesium and small amount of iodine react with 3 ml of bromobenzene in 20 ml of anhydrous ether.

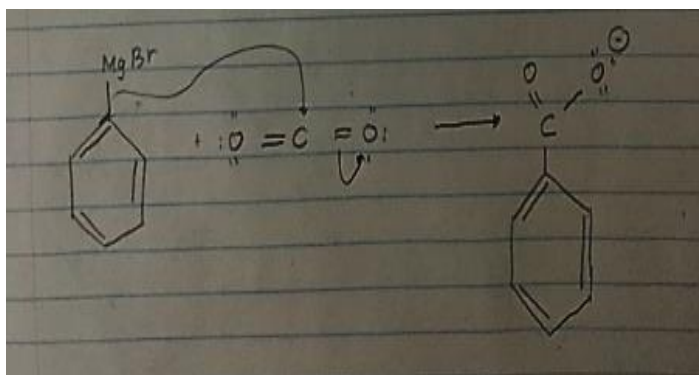
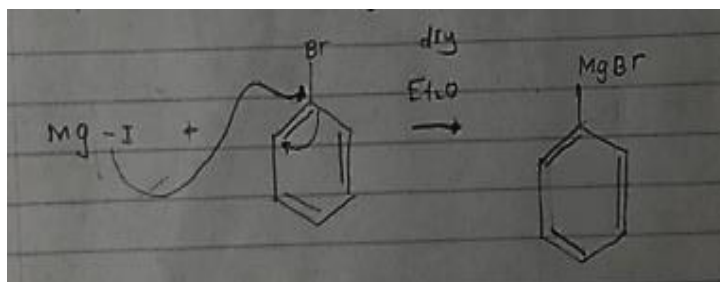
In a 50 ml round bottom flask.

The mixture was boiled by using a water bath.

The solution was left to boil for 20-30 minute.

Water bath was used to avoid the solution to be contaminated with water.

The solution was a light cloudy brown solution.



Magnesium bromobenzene was reacted with 2/3 of 100 ml dry ice.

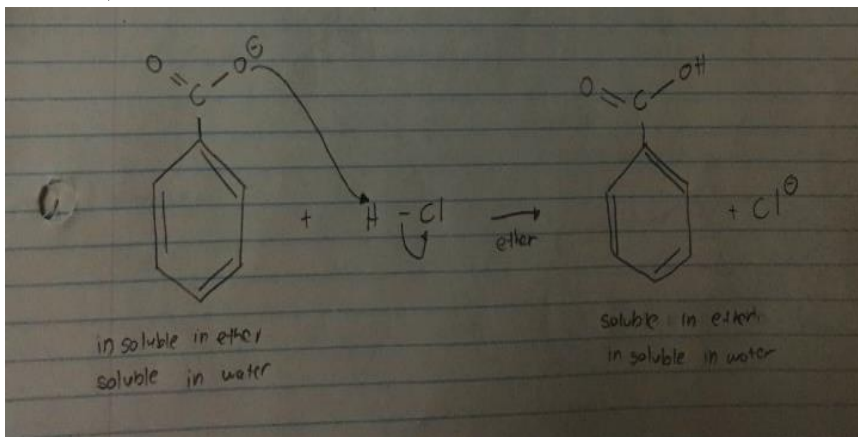
The solution was stir carefully using a Teflon rod.

The product of this reaction is a benzoate

## Isolation of benzoic acid

20- 30 g of ice water and  
20 ml of water was added  
into the sticky solution.

- 5 ml of HCl and 15 ml of diethyl ether was added into the mixture.
- The ether acts as a solvent for the reaction of benzoate and HCl.



## Workup phase

- Benzoic acid
- 15 ml of ether
- Separatory funnel ( shake gently) 3 times
- Done twice

### Aqueous phase

Benzoic acid  
Biphenyl

### Organic phase

inorganic salt  
(discard)

Add 15 ml of ether

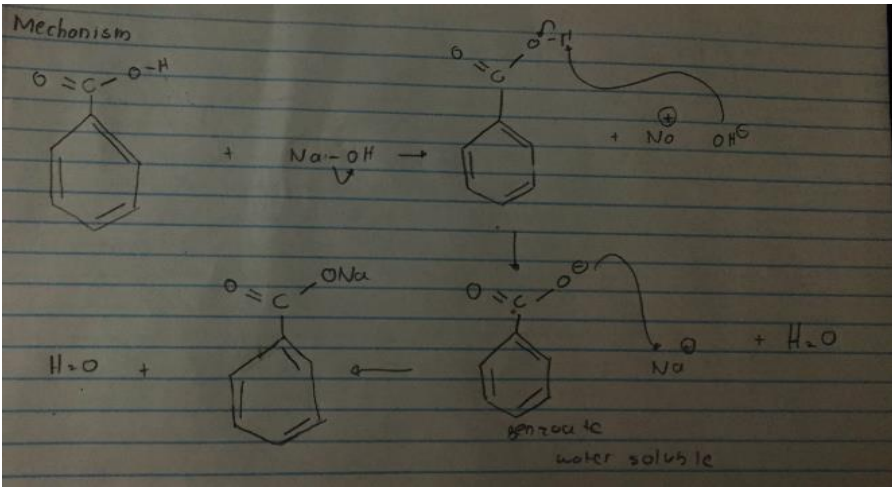
Aqueous phase  
Benzoic acid  
Biphenyl

Organic phase  
inorganic salt  
(discard)

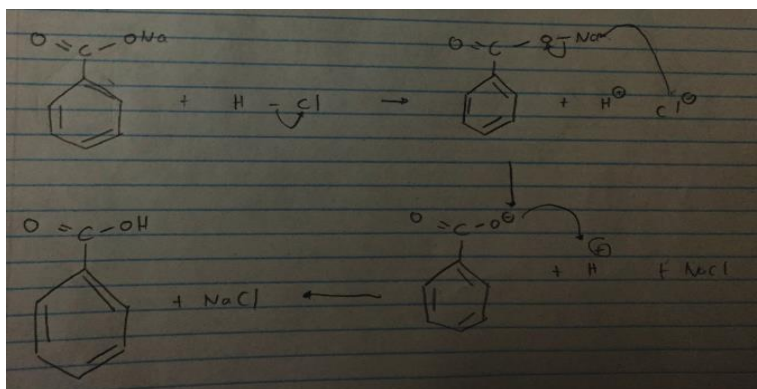
- Both organic layer was added
- 20 ml 10 % NaOH solution was added
- Separatory funnel ( shake gently) 3 times
- The reaction was done twice

Aqueous phase  
Soluble Benzoic acid  
salt/ sodium benzoate

Organic phase  
Biphenyl  
( discard)



- Concentrated HCl was added until the litmus paper changes from blue to red
- The solution was cooled in an ice bath
- The solid products were collected by suction filtration
- The product was put on a watch glass and was left to dry
- 1.4 g of product was gained from the reaction.



## Discussion

The purpose of the experiment is to produce benzoic acid by using a Grignard Reagent. Grignard reagent does not react well with alkyl halides such as bromobenzene. Thus to produce a Grignard reagent we have to isolate our desired product from the bromine. This is achieved by mixing 0.8 g of magnesium and small amount of crystal iodine in a 50 ml round bottom flask. Then 3 ml of bromobenzene and 20 ml anhydrous diethyl ether was added into the flask. Anhydrous ether was used because any presence of water would kill and protonate the Grignard reagent.

2/3 of 100 ml of dry ice were used to react the Grignard reagent with carbon dioxide. This produces a sticky like mass of benzoate ion. Benzoate ion was produced due to the collapse of MgBr from the benzene. Thus forming a carbonyl ion with the carbon dioxide molecule.

The sticky like mass was then reacted with 20-30 g of ice water, 20 ml of water, 5 ml of concentrated HCl and 15 ml of diethyl ether. From this mixture, it helps to produce a benzoic acid. The ether acts as a solvent for the reaction of benzoate ion and HCl.

There are two workup phases for this reaction. First mixture of benzoic acid and 15 ml of ordinary ether was put into a separatory funnel. The mixture was shaken gently 3 times. The aqueous phase from the extraction was mixed with another 15 ml of diethyl ether. Both organic phases from the extraction were mixed. A TLC of the organic layer was done. 1:9 EtOAc hexane was used as the solvent.

The TLC analysis reveals there were a single spot for the bromobenzene (reference spot). Thus, we could consider the bromobenzene to be pure. However, there were two spots for both the co and sample spot. There might be some impurities for both the mixture of bromobenzene and organic layer spot (co-spot) and the organic layer spot (sample spot). Besides, the bromobenzene has the highest R<sub>f</sub> from all of the spots. Thus, this shows that the bromobenzene is more polar than the other two. The organic layer spot (co-spot) and the organic layer spot (sample spot) have an R<sub>f</sub> of 1.29. Moreover, the highest height for the co-spot and sample spot is the same as the bromobenzene. This shows that there are small amounts of bromobenzene present in the organic layer (sample spot) and the mixture of organic layer and bromobenzene (co-spot).

For the second workup phase the mixed organic phase was reacted with 20 ml of 10% NaOH. This extraction was done twice by using the aqueous phase from the second workup phase. Sodium benzoate was produced from the aqueous phase of the reaction. Then the sodium benzoate was reacted with concentrated HCl. This reaction produces benzoic acid and a small amount of sodium chloride. The mixture of benzoic acid and sodium chloride were cooled in an ice bath. Then the solid product was collected by suction filtration. Another TLC of the solid product was done. 1:9 EtOAc hexane was used as the solvent.

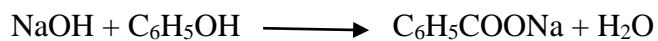
The TLC analysis reveal there were a single spot for the bromobenzene (reference spot) and the product dissolve in ether (sample spot). Thus we could consider that both the bromoenezene and product is pure. However, there were two spots on the mixture of bromobenzene and product dissolve in ether. Hence, there might be some impurities in the mixture bromobenzene and product dissolve in ether. Moreover, bromobenzene have the highest Rf while the product have the lowest Rf. Thus, this shows that the bromobenzene is the most polar while the product is the least polar. This is due to the distance travel by the substance on the TLC. However, for the Rf of the co-spot is 0.733. From the co-spot also we could see that there were excess product produce. This because one of the spot is the same height as the spot on the sample. We could also conclude that the mixture is less polar than the bromobenzene but more polar than the product.

From the suction filtration we gain 1.4 g of product. The percentage yield of the experiment is 23%. Since the yield was less than 100%, we could conclude that some of the product was lost during the reaction. This might occur because too much HCl was added into the sodium benzoate mixture. This, had cause some of the mixture to precipitate into NaCl. Moreover, the product gain was pink in color. The product should be a white solid. This pink color might be produced due to the excess HCl reacting with the litmus paper. Thus causing the product to be pinkish in color.

### Questions

- 1) Anhydrous ether was used because to avoid killing and protonation of the Grignard reagent. This because there are presence of OH in normal ether, does this would kill and protonate the Grignard reagent.
- 2) A water bath was used to heat the reaction because the boiling point of diethyl ether is 37C which is extremely dangerous if to be heated directly on the flask.
- 3) Dry ice is produced from solid carbon dioxide.
- 4) It is important to used freshly obtained dry ice because dry ice is easily condensed. When dry ice condensed it would produce water due to the properties of carbon dioxide. Thus, it would accidently kill and protonate the Grignard reagent.

### Calculation



$$(10 \text{ g NaOH} \times 1.00 \text{ NaOH}) / 40.0 \text{ g NaOH} = 0.25 \text{ mol NaOH}$$

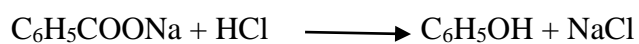
$$0.25 \text{ mol NaOH} / 0.1 \text{ L} = 2.5 \text{ M NaOH}$$

$$MV = \text{mol}$$

$$\text{Mol NaOH} = 2.5 \text{ M NaOH} \times 0.02 \text{ L NaOH}$$

$$= 0.05 \text{ mol NaOH}$$

$$0.05 \text{ mol NaOH} = 0.05 \text{ mol C}_6\text{H}_5\text{COONa}$$



$$0.05 \text{ mol C}_6\text{H}_5\text{COONa} = 0.05 \text{ mol C}_6\text{H}_5\text{COOH}$$

$$0.05 \text{ mol C}_6\text{H}_5\text{COOH} \times 122.12 \text{ g/mol} = \text{theoretical mass C}_6\text{H}_5\text{COOH}$$

$$= 6.106 \text{ g C}_6\text{H}_5\text{COOH}$$

$$\% \text{ yield} = (\text{amount obtained (g)} / \text{theoretical amount possible (g)}) \times 100 \%$$

$$= (1.4 \text{ g} / 6.106 \text{ g}) \times 100 \%$$

$$= 23\%$$

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