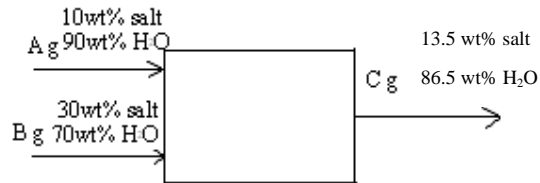


Tutorial 4 – Solutions

1.

Schematic diagram:



Input + generation = output + consumption

$$A \text{ g} \times 90 \text{ wt\% H}_2\text{O} + B \text{ g} \times 70 \text{ wt\% H}_2\text{O} = C \text{ g} \times 86.5 \text{ wt\% H}_2\text{O}$$

$$A \text{ g} \times 10 \text{ wt\% salt} + B \text{ g} \times 30 \text{ wt\% salt} = C \text{ g} \times 13.5 \text{ wt\% salt}$$

$$A \text{ g} + B \text{ g} = C \text{ g}$$

Degree of Freedom analysis:

3 unknowns (A g, B g, C g) - 2 species (Salt, H₂O) = 1 degree of freedom

Basis of Calculation: set A = 100g, degrees of freedom now = 0

Solution:

Overall Balance: $A \text{ g} + B \text{ g} = C \text{ g}$

$$100 \text{ g} + B \text{ g} = C \text{ g} \text{ -----①}$$

$$\text{Balance on A: } 100 \text{ g} \times 10 \text{ wt\%} + B \text{ g} \times 30 \text{ wt\%} = C \text{ g} \times 13.5 \text{ wt\%} \text{ -----②}$$

So you have two unknowns and two equations:

$$B = 21.21 \text{ g} \quad C = 121.21 \text{ g}$$

2.

$$pV = nRT \Rightarrow$$

$$1500 \times 10^3 \text{ Pa} \times 0.03 \text{ m}^3 = n \times 8.314 \times (273 + 25) \text{ K}$$

$$n = 18.16 \text{ mol} \quad (\text{O}_2 \text{ moles in cylinder})$$

$$pV = nRT \Rightarrow$$

$$200 \times 10^3 \text{ Pa} \times 1 \text{ m}^3 = n \times 8.314 \times (273 + 25) \text{ K}$$

$$n = 80.72 \text{ mol} \quad (\text{moles of air in closed tank})$$

$$\therefore \text{ moles of oxygen in closed tank} = 80.72 \text{ mol} \times 21\% = 16.95 \text{ mol}$$

$$\text{Total moles of oxygen} = 16.95 \text{ mol} + 18.16 \text{ mol} = 35.11 \text{ mol}$$

$$\text{Total moles of nitrogen} = 80.72 \text{ mol} \times 79\% = \underline{\mathbf{63.76 \text{ mol}}}$$

$$\text{Mole fraction of oxygen} = \frac{35.11}{18.16 + 80.72} \times 100\% = \underline{\mathbf{35.51\%}}$$

$$pV = nRT \Rightarrow$$

$$p = \frac{nRT}{V} = \frac{98.88 \times 8.314 \times 298}{1.03} = \underline{\mathbf{237846.912 \text{ Pa}}}$$

3.



Total mass balance without reaction:

$$1000 \text{ kg/h} = 673 \text{ kg/h} + x \text{ kg/h}$$

$$x = 327 \text{ kg/h}$$

Methanol balance:

$$1000 \text{ kg/h} \times 0.5 = 327 \text{ kg/h} \times 96\% + 673 \text{ kg/h} \times y \text{ wt}\%$$

$$y = 27.65 \text{ wt}\%$$

4.

$$250 \text{ kg} - \frac{250 \text{ kg} \times (1 - 15\%)}{1 - 3\%} = 31 \text{ kg}$$

5.

a) Using NaOH balance around evaporator

$$5000 \text{ lb/h} \times 2\% = x \text{ lb/h} \times 20\%$$

$$x = \underline{\mathbf{500 \text{ lb/h}}}$$

b) Using water balance around evaporator

$$5000 \text{ lb/h} \times (1-2\%) = y \text{ lb/h} + 500 \text{ lb/h} \times (1-20\%)$$

$$y = 4500 \text{ lb/h}$$

$$\therefore \frac{4500 \text{ lb/h}}{5000 \text{ lb/h} \times 2\%} = 45 \text{ lb/h}$$