

1. A
2. C
3. B
4. B
5. E
6. D
7. C
8. A
9. C
10. B

11.

a) $EOQ = \sqrt{\frac{2DS}{H}} = \sqrt{\frac{2(120)(3)}{0.3}} = 48.99 \approx 50 \text{ boxes}$

b) $TC = \frac{Q}{2}H + \frac{D}{Q}S = \frac{49}{2}(0.3) + \frac{120}{49}(3) = 7.35 + 7.35 = \14.70

c) $Average\ Inventory = \frac{Q}{2} = \frac{49}{2} = 24.5 \text{ boxes}$

12. Sequence of jobs: a-d-f-b-e-c

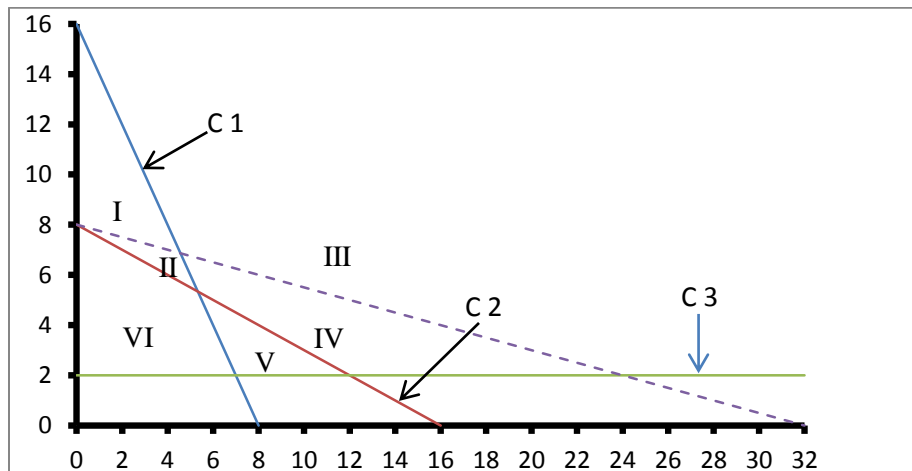
		4	10		22	31	40	50	
Station1	a	d	f		b	e	c		
Station 2		a	d		f	b	e	c	
		4	10	19	22	32	40	47	50
									55

Total completion time (Makespan) = 55 days (1 point)

Total idle time = 4 + 3 + 3 = 5 = 15 days (1 point)

13.

a)



b) both III and IV

c) (1 point each)

x: 12	y: 2	Z: 40
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14.

<u>Quantity</u>	<u>Unit price</u>	<u>H (8% of unit price)</u>
1 - 39	\$14	1.12
- 59	13	1.04
- 89	12	.96
90+	11	.88

First, calculate the EOQ for all the quantity ranges until the EOQ is feasible starting from the lowest price.

$$EOQ_{11} = \sqrt{\frac{2DS}{H}} = \sqrt{\frac{2(120)(8)}{0.88}} = 46.71 \approx 47 \text{ (not feasible for quantity range 90+)}$$

$$EOQ_{12} = \sqrt{\frac{2DS}{H}} = \sqrt{\frac{2(120)(8)}{0.96}} = 44.72 \approx 45 \text{ (this is also not feasible for quantity range 60-89)}$$

$$EOQ_{13} = \sqrt{\frac{2DS}{H}} = \sqrt{\frac{2(120)(8)}{1.04}} = 42.97 \approx 43 \text{ (this is feasible for quantity range 40-59)}$$

So, we don't need to calculate further. Now we will compare the TC for EOQ at 43 units and at 90 units to find out the minimum TC:

$$TC_{min} = \frac{Q_{opt.}}{2}H + \frac{D}{Q_{opt.}}S + RD$$

$$TC_{42.97} = \frac{42.97}{2}(1.04) + \frac{120}{42.97}(8) + (13)(120) = \$22.35 + \$22.35 + \$1560 = \$1604.70$$

$$TC_{90} = \frac{90}{2}(0.88) + \frac{120}{90}(8) + (11)(120) = \$39.60 + \$10.67 + \$1320 = \$1370.27$$

Since the TC @ 90 units is the lower than the TC @ 43 units, it is better to order 90 units .

15.

i. SPT: D-C-A-E-B, EDD and MST: C-B-E-D-A

SPT:

<u>[1]</u> <u>Job</u>	<u>[2]</u> Processing <u>Time (days)</u>	<u>[3]</u> Flow <u>Time</u>	<u>[4]</u> Day <u>Due</u>	<u>[3] - [4]</u> Days <u>Late</u>
D	2	2	8	0
C	3	5	1	4
A	4	9	11	0
E	5	14	7	7
B	6	<u>20</u>	5	<u>15</u>
		50		26

ii. **EDD and MST:**

<u>[1]</u> <u>Job</u>	<u>[2]</u> Processing <u>Time (days)</u>	<u>[3]</u> Flow <u>Time</u>	<u>[4]</u> Day <u>Due</u>	<u>[4] - [2]</u> Slack <u>Time</u>	<u>[3] - [4]</u> Days <u>Late</u>
C	3	3	1	-2	2
B	6	9	5	-1	4
E	5	14	7	2	7
D	2	16	8	6	8
A	4	<u>20</u>	11	7	<u>9</u>
		62			30

SPT

EDD and MST

$$\text{average flow time} = \frac{\text{total flow time}}{\# \text{ of jobs}}$$

$$\frac{50}{5} = 10$$

$$\frac{62}{5} = 12.4$$

$$\text{average job lateness} = \frac{\text{total lateness}}{\# \text{ of jobs}}$$

$$\frac{26}{5} = 5.2$$

$$\frac{30}{5} = 6$$

$$\text{average WIP} = \frac{\text{total flow time}}{\text{makespan}}$$

$$\frac{50}{20} = 2.5$$

$$\frac{62}{20} = 3.1$$